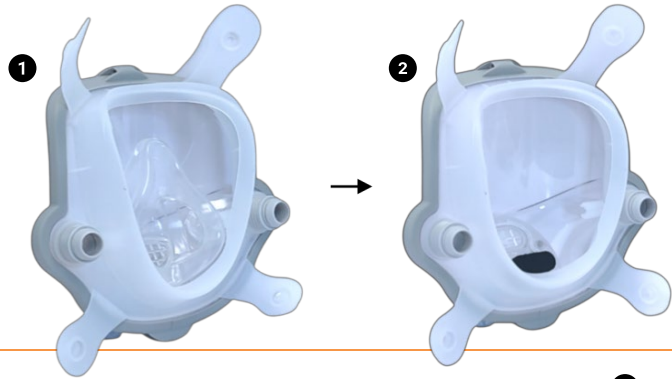


Background

The AYO™ Full-Face Mask (FFM) lens-piece can be configured for **Double-Seal (DS)** or **Loose-Fitting (LF)** configuration using different component sets.

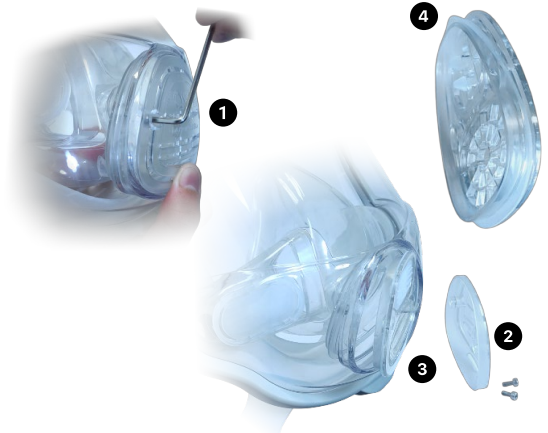
This Guide will illustrate the steps to correctly convert from a **Full-Face Mask Double-Seal (FFM-DS)** (1) into **Full-Face Mask Loose-Fitting (FFM-LF)** (2) assembly.



The *Changeover Kit* (below) contains the parts required for converting from **Double-Seal (DS)** to **Loose-Fitting (LF)** configuration. It contains the *front module base* (1), a *chin support foam* (2), and two *threaded connectors* (3).



1. Using an M2.5 Allen key, unfasten the two bolts (1) in the mouthpiece module and set aside safely.
2. Remove the *module cover* (2) and *membrane seat* (3) and set aside safely. Note the *silicone gasket* (4) that rests around the *membrane seat*; handle this with care, it is a function-critical sealing component.



3. Unfasten the *threaded plugs* (1) from both sides of the **FFM** lens-piece and put them in a safe place; they will be required later in this Guide.

4. Remove the *Inner Mask Assembly* by first popping the *threaded ends* (1) out of the **FFM** silicone cushion then taking the whole assembly out of the **FFM**.

5. Peel the liner off the *chin support foam* and stick it onto the *front module base* chin support plate, as below.



6. Install the *front module base* into the lens-piece opening, be sure to seat it flush against the opening ledge.

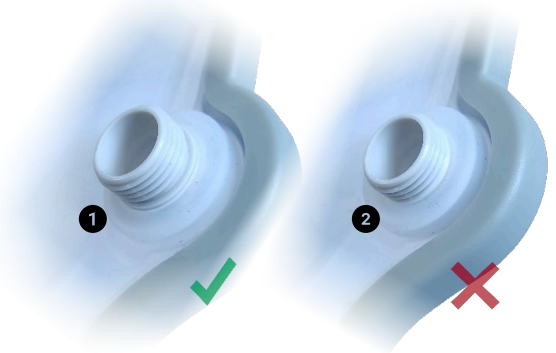


7. Plop the *membrane seat* (1) from Step 2 back into the lens-piece opening; check that the silicone gasket is flush. Follow by reinserting the module cover (2) over the *membrane seat*.

8. Refasten the bolts (3) from Step 1.



9. Insert the *threaded connectors* from the provided *Changeover Kit* into the silicone openings. Ensure they are pushed firmly through the silicone and protruding all the way through. Refer to (1) for correct seating and (2) for insecure seating.



10. Refasten the *threaded plugs* (1) from Step 3. Your **Full-Face Mask Loose-Fitting (FFM-LF)** mask assembly is now complete.



You will be left with the *Inner Mask Assembly* by itself. This should be put into safe storage for future conversion back to **FFM-DS** configuration.

