

Background

The **Standalone Face-Seal (SFS)** (1) is an accessory for all **AYO™ WX** half-face masks (**HFM**) including the **Standard (HFM)** (2), **Welding (HFM-W)**, and **Speech-Enhanced (HFM-SP)**.

This Guide will illustrate the steps to attach the **SFS** accessory to the **HFM** to create the **HFM/SFS** mask assembly.



1. Lay the mask down on the work surface as shown and place the **headstrap** (1) and **harness** (2) out of the way.
2. Wrap the **SFS** around the bottom of the mask with the **Velcro patches** (1) facing outward. These patches can be used to align the **SFS** by ensuring the **exhalation valve** (2) is in-between.
3. Take the side **elastic ribbons** (1) and wrap them over the front of the mask to reach the **Velcro patches** (2) from Step 2. Make sure the **ribbons** don't cross over the mask **headstraps** (3). The end result should be like the right-hand image (4).

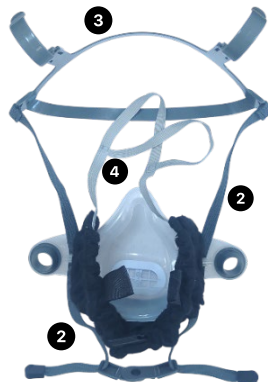


4. Do final checks on face-seal and straps.

4.1 The **SFS** should wrap snugly (1) around the **HFM** leaving no gaps.

4.2 Neither component should have straps crossing over each other; the **SFS** should be bounded by the **HFM headstrap** (2) and **harness** (3).

4.3 The elastic **backstrap** (4) of the **SFS** should be freely out in the open.



5.1 Begin donning the mask assembly by looping the **HFM headstrap** (1) behind the neck.

5.2 Second, take the **SFS backstrap** (2) and place it behind the head, adjust until comfortable.

5.3 Finally, position the **HFM harness** (3) on top of the head and adjust all components as necessary.

5.4 Pull to adjust the **SFS tabs** (4) for best coverage and fit.

